GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A409 S30815

Standard Specification for Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A409 S30815 Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Bars, Plate, Sheet, Strip, Pipe and Rods

Chemical Composition		
Carbon	C %	0.050 - 0.100
Manganese	Mn %	0.800 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.400 - 2.000
Nickel	Ni %	10.000 - 12.000
Chromium	Cr %	20.000 - 22.000
Nitrogen	N %	0.140 - 0.200
Cerium	Ce %	0.030 - 0.080
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	600 min.
Yield Strength in Mpa	310 min.
Elongation in %	-
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30815	UNS	USA	Plate and Sheet
A 182 F 45	ASTM	USA	Steel and Pipe
A 240 S30815	ASTM	USA	Steel, Plate, Sheet and Strip
A 814 S30815	ASTM	USA	Steel and Pipe
A 276 S30815	ASTM	USA	Steel, Bars and Shapes
A 943 S30815	ASTM	USA	Steel and Pipe
A 312 S30815	ASTM	USA	Steel and Pipe

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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